



Automated Packaging Development With Quick Closure



Presented by

Jim D. Pierce

Transportation Systems Department

Sandia National Laboratories

February 13-14, 2001



National Transportation Program Packaging Systems Concepts

Develop and evaluate packaging concepts that utilize promising new technologies for radioactive material transportation

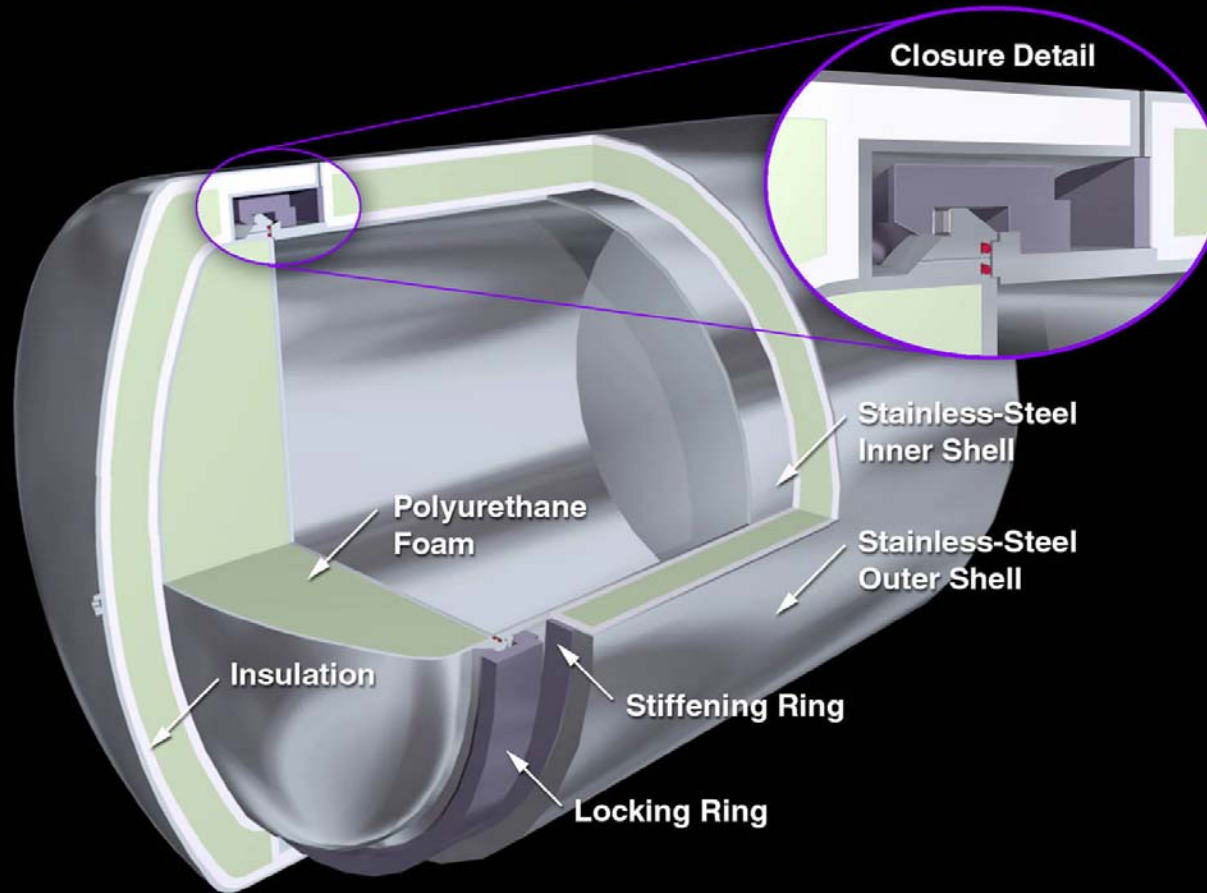
Strive for areas where order of magnitude improvements can be made over state of art

Quick Closure Development

- **Guiding Principles**
 - Operations and maintenance must be optimized
 - Manufacturability is key
 - Regulatory Compliance and safety is mandatory
- **Goals for automated and simplified operations**
 - Less personnel exposure (ALARA)
 - More efficient operations (faster turnaround and fewer packages needed)
 - Lower procurement and operational costs

Automated Package Development

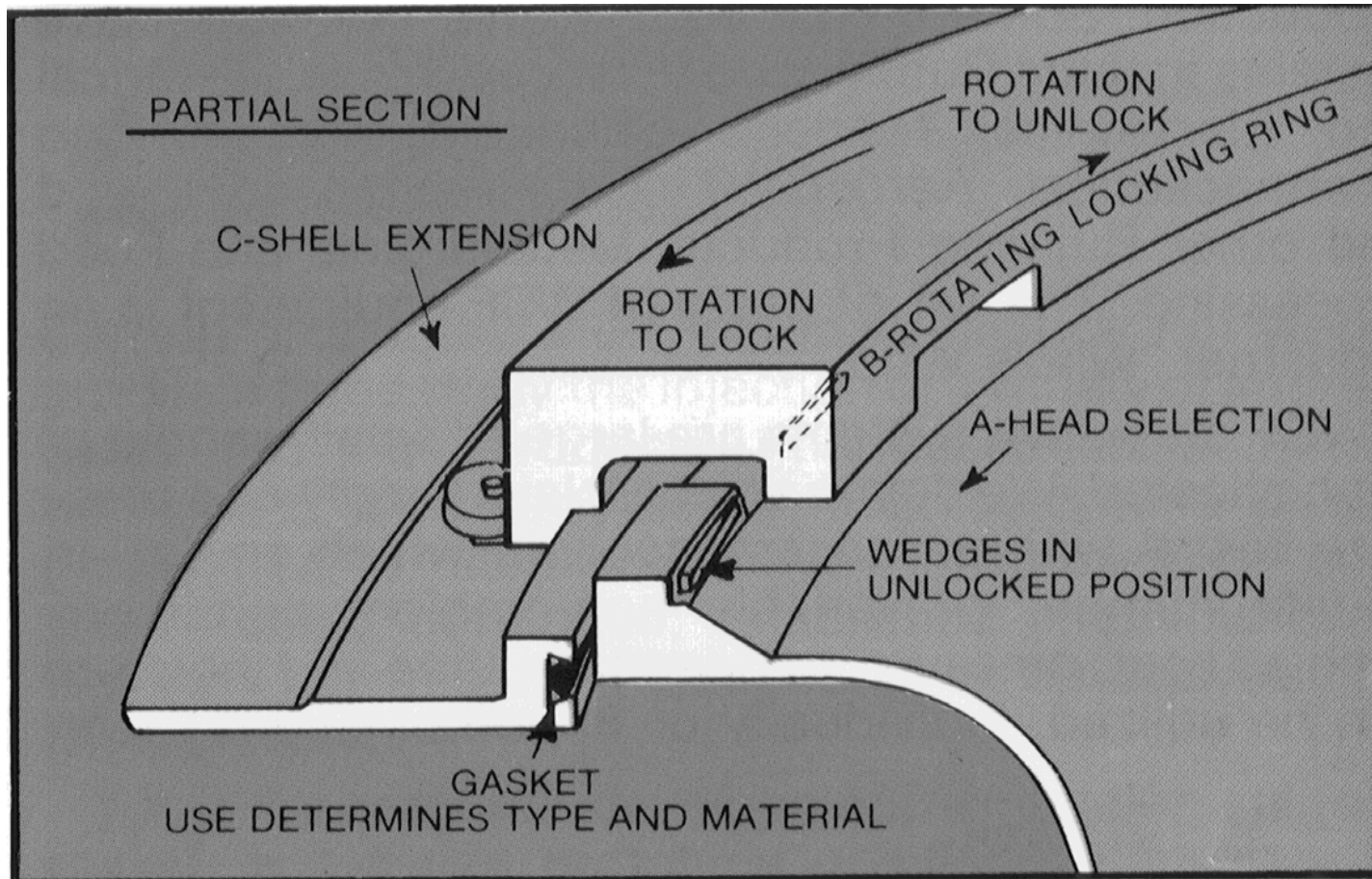
Transportation Package with Quick Closure



Experimental Prototype

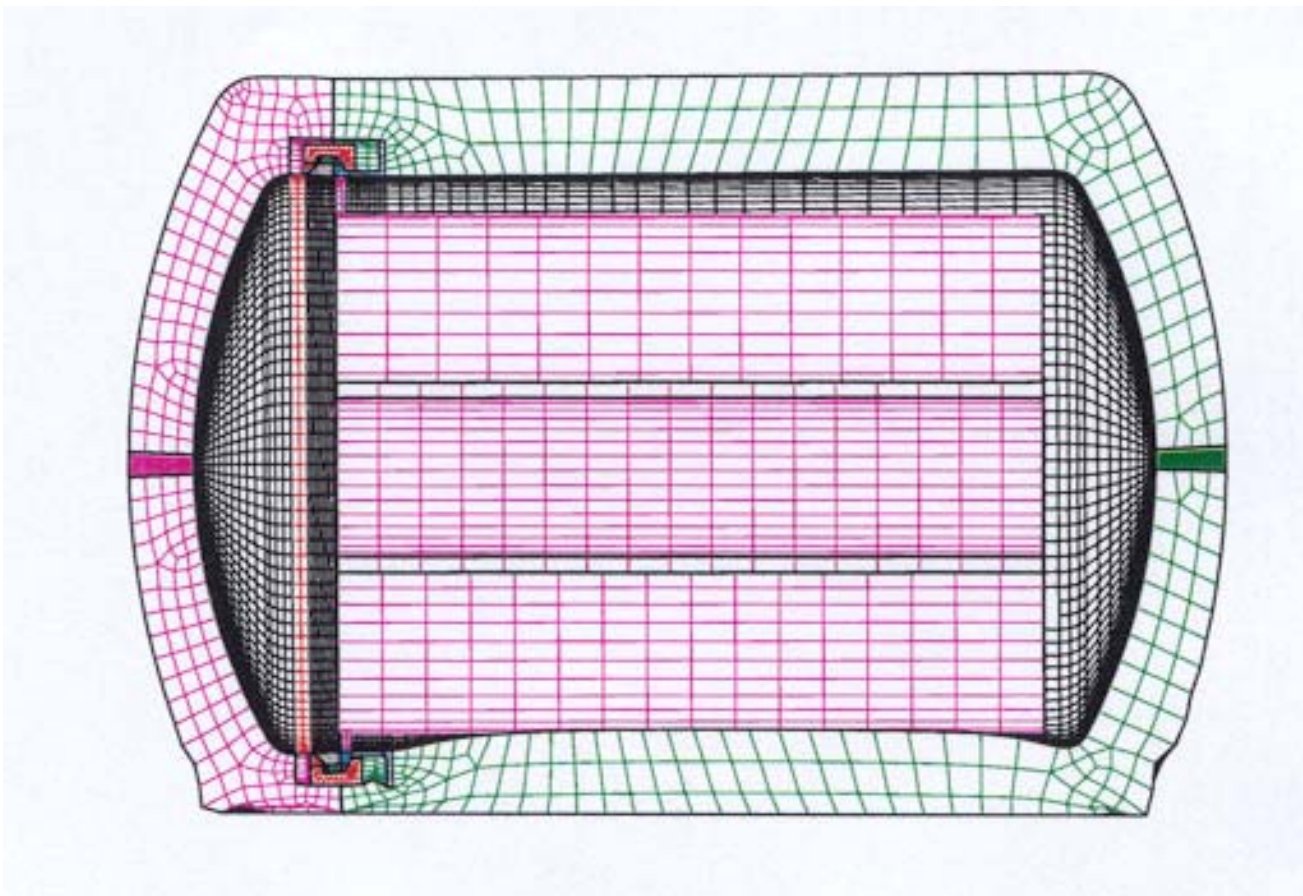
- Closure and door operations performed in less than one minute
- As received prototype achieved
 - 3.5×10^{-9} cc/s He (initial)
 - 1.2×10^{-6} cc/s He (steady state permeation of O rings)

Closure Details



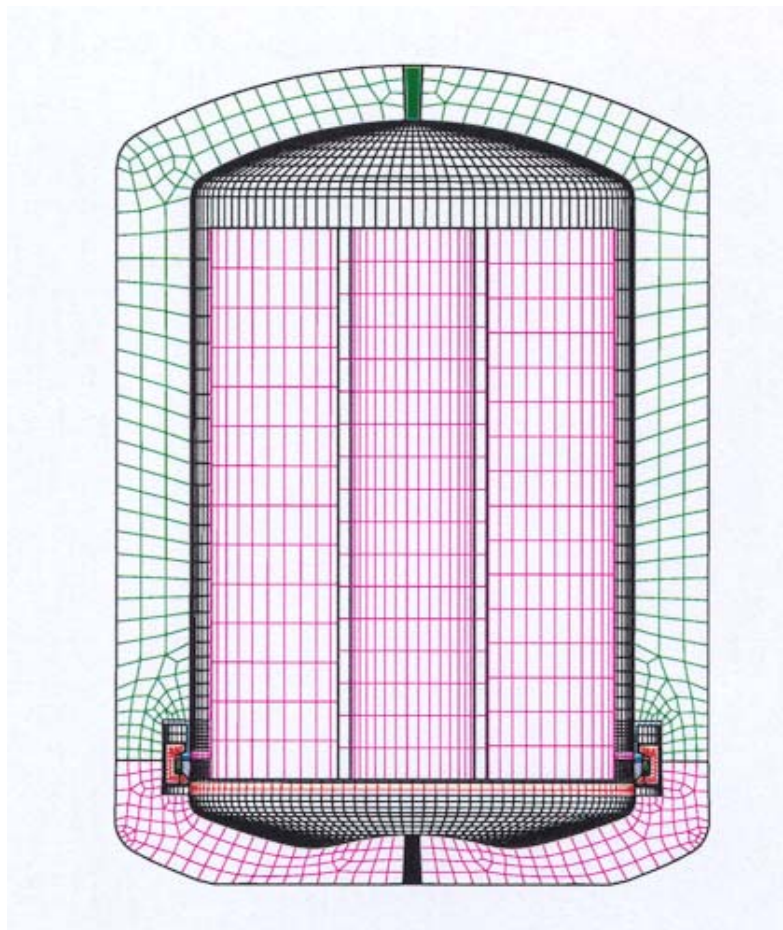


Side Impact Analysis

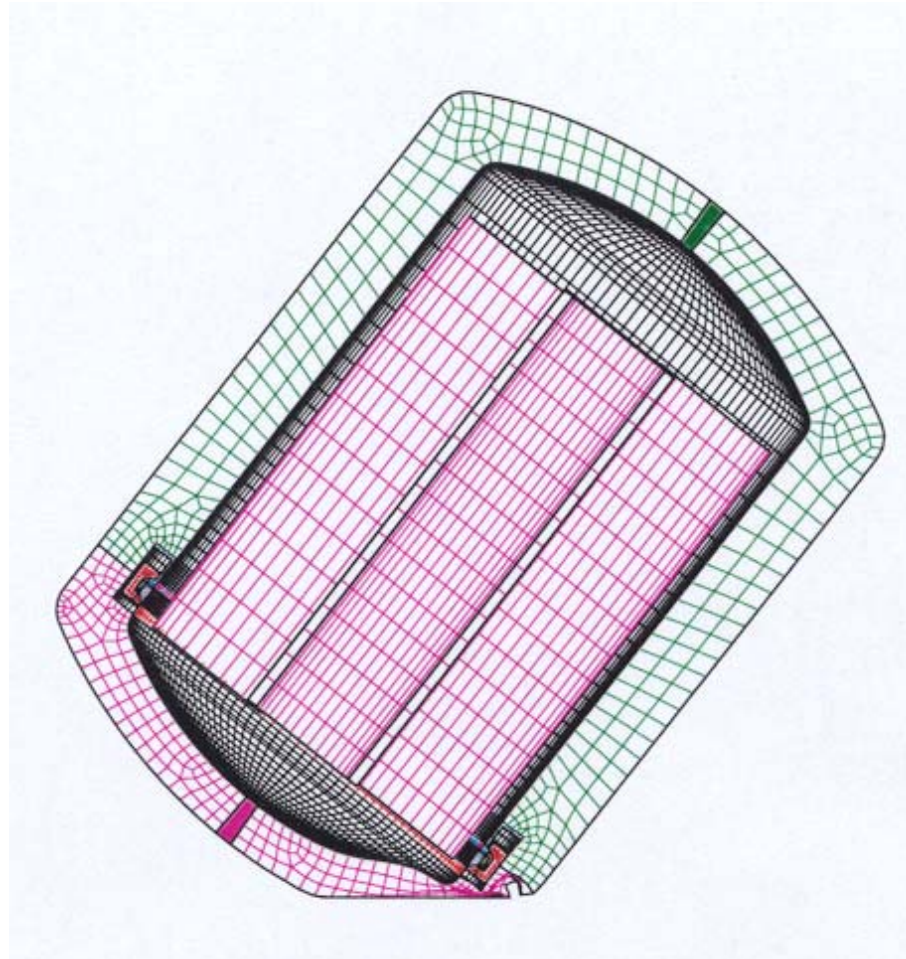




End Impact Analysis



CG/Corner Impact Analysis





Army Onsite Container





Enhanced Onsite Container





Conclusions

- **Significant programmatic savings may be achieved if new generation of packagings are automated with attention paid to operations and manufacturability**